



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	1142	3986A 1	CRANKCASE TOP ASSEMBLY	1	
2	25	20081	"O" RING, CRANKCASE TOP	1	4
3	15	56191A 1	SHIM, BALL BEARING TO CRANK	AR	
4	30	54215	BEARING, BALL - CRANKCASE	1	
5	31	20594	BEARING, ROLLER - CRANKCA	1	
6	26	56747	OIL SEAL, CRANKCASE TOP (U	1	
7	10	57098	SCREW, CRANKCASE TOP TO C	3	
8	848	3999A 3	CYLINDER BLOCK AND CRANKC	1	
9	17	23784	PIN, DOWEL - CRANKCASE TO	2	
10	16	20462	STUD, CRANKCASE TO CYLINC	2	
11	11	46793	NUT, CRANKCASE STUD	2	
12	16	39766	STUD, CYLINDER BLOCK TO D	2	
13	16	20991	STUD, CYLINDER BLOCK TO D	2	
14	19	20011	WELCH PLUG, CRANKCASE AN	2	
15	21	27146A 1	CHECK VALVE ASSEMBLY, CRA	1	
16	16	20991	STUD, CRANKCASE TO DRIVE	2	
17	16	23740	STUD, CARBURETOR TO CRA	2	
18	10	26066	SCREW, CRANKCASE TO CYLINC	5	
19	10	26065	SCREW, CRANKCASE TO CYLINC	1	
19	10	21449	SCREW, CRANKCASE TO CYLINC	2	
20	10	26132	SCREW, CRANKCASE TO CYLINC	2	
21	11	46793	NUT, CRANKCASE SCREW	10	
22	10	46801	SCREW, LOCK - CENTER MAIN B	1	
23	14	20091	TAB WASHER, CENTER MAIN BE	1	
24	22	23125	ELBOW, BLEED HOSE TO CYLINI	2	SERIAL 02827677-02832721
25	21	28483A 1	CHECK VALVE AND HOSE CONN	1	SERIAL 02827677-02832721
26	21	28481A 1	CHECK VALVE ASSEMBLY	1	SERIAL 02827677-02832721
27	32	32840A 1	HOSE, BLEED - CYLINDER BLOC	1	SERIAL 02827677-02832721
28	54	20386	CLAMP, BLEED HOSE ATTACHIN	2	SERIAL 02827677-02832721
29	22	57785	FITTING, BLEED HOSE ELBOW	1	SERIAL 02827677-02832721
24A	21	55621A 1	CHECK VALVE ASSEMBLY, BLEE	1	SERIAL 02832722-09999999
26	21	28481A 1	CHECK VALVE ASSEMBLY	1	SERIAL 02832722-09999999
27	32	32840A 1	HOSE, BLEED - CYLINDER BLOC	1	SERIAL 02832722-09999999
28	54	20387	CLAMP, BLEED HOSE ATTACHIN	2	SERIAL 02832722-09999999
29	22	58199	FITTING, BLEED HOSE	1	SERIAL 02832722-09999999
30		52580	COVER, TRANSFER PORT	1	
31	27	27936	GASKET, TRANSFER PORT COV	1	4
32	10	28636	SCREW, TRANSFER PORT COVE	1	
32	10	24646	SCREW, TRANSFER PORT COVE	2	
33	1022	3567	COVER, CYLINDER BLOCK	1	
34	27	52579	GASKET, CYLINDER BLOCK COV	1	4